

# 1.5 Litre flush toilet

propelair®



Saves 84 per cent water; 80 per cent energy



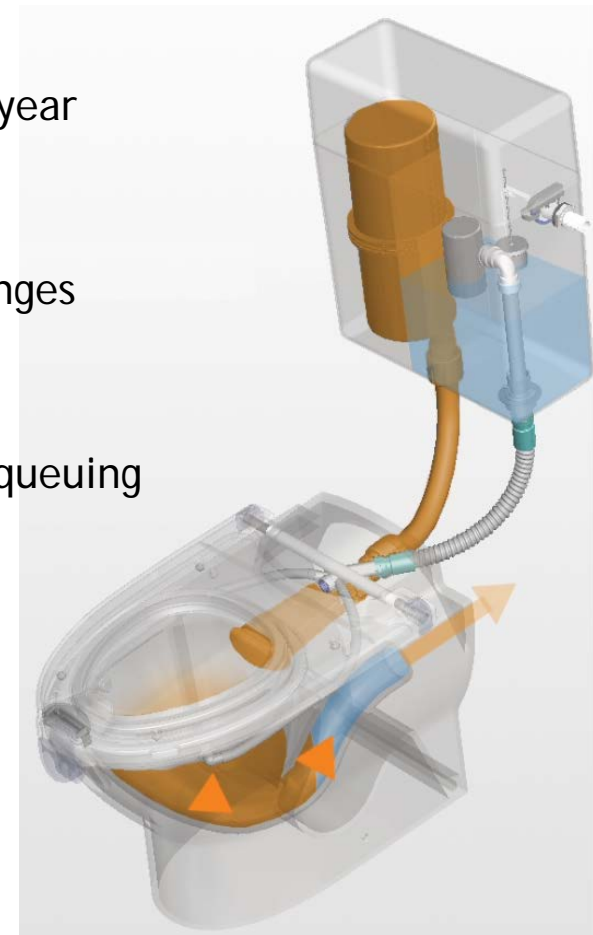
Payback from less than one year



Improves hygiene; better hinges



High performance; reduces queuing



Garry Moore  
CEO Propelair Ltd

1.5 Litre flush toilet

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## Regulations compliance testing



# Product Approvals

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AUTHORISED  
USER NO. 01942



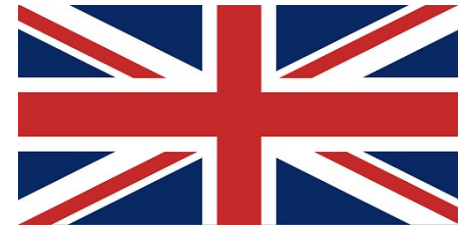
# Manufacture



## Manufacturing capability:

ISO 9001 - AS 9100 - BS Kite mark

250 units stockholding: any quantity 12 week lead time



# Customers

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ARUP



## Propelair 1.5 litre flush cost saving calculator

Your metered water charge per cubic metre	£3.53	0.00353 pence per litre
current flush volume in Litres	7.39	5.89 Litres saved each flush
number of WC flushes each day	123	31980 flushes per year
<b>You save £664.92 per year</b>		
Propelair cost £675 less discount		
10%	£607.50	0.6 years payback period
Cost of new conventional WC	£225.00	on balance
Balance	£382.50	
Discount	£67.50	188,362 litres water saved
		17,848 Joules energy saved per flush
		2.16 grammes C02 saved per flush
		570,779,040 Joules energy saved per year
		68.97 Kg C02 saved per year
Number of toilets	9	<b>Annual Savings</b>
		£5,984 Money
		1,695,260 Litres Water
		621 KG Carbon

# Data Capture

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# Data Capture



Ladies customer normal WC Cubicle 2		Average flush between dates	
09.10.2013	Flush Counter	18	
	Water Meter	191	140
			9.39L 1,314
11.10.2013	Flush Counter	158	
	Water Meter	1,505	666
			6.91L 4,603
16.10.2013	Flush Counter	824	
	Water Meter	6,108	1,809
			7.39L 13,367
30.10.2013	Flush Counter	2,633	
	Water Meter	19,475	824
			7.58L 6,249
6.11.2013	Flush Counter	3,457	
	Water Meter	25,724	563
			7.58L 4,266
11.11.2013	Flush Counter	4,020	
	Water Meter	29,990	
18.11.2013	Flush Counter	4,228	Counter stopped
	Water Meter	35,094	
25.11.2013	Flush Counter	4,228	Counter stopped
	Water Meter	41,071	893
			7.81L 6,973
2.12.2013	Flush Counter	5,121	
	Water Meter	48,044	881
			7.90L 6,962
9.12.2013	Flush Counter	6,002	
	Water Meter	55,006	933
			7.50L 6,998
16.12.2013	Flush Counter	6,935	
	Water Meter	62,004	
8.1.2014	Flush Counter	8,919	Counter stopped
	Water Meter	81,070	539
			7.42L 3,999
13.1.2014	Flush Counter	9,458	
	Water Meter	85,069	681
			7.35L 5,008
20.1.2014	Flush Counter	10,139	
	Water Meter	90,077	723
			8.22L 5,941
27.1.2014	Flush Counter	10,862	
	Water Meter	96,018	723
			6.97L 5,040
3.2.2014	Flush Counter	11,585	
	Water Meter	101,058	649
			7.68L 4,986

Flush Counters									
Counter readings		Gents			Ladies				
		1	2	1	2	3	4	5	
Start	30.10.13	0	2,028	0	18	0	0	5,870	
	10.02.14		9,603						
Stop	09.04.14	10,240		8,657	18,203	23,165	13,709	21,585	
Recorded flushes		10,240	7,575	8,657	18,185	23,165	13,709	15,715	
No of weeks		23	15	23	23	23	23	23	
flushes per week		445	505	376	791	1,007	596	683	
flushes per day		64	72	54	113	144	85	98	
Flushes per year		23,215	26,332	19,626	41,227	52,517	31,079	35,627	

Projected savings p.a	
229,624	Total flushes of 7
32,803	Average flushes p.a. of 7
9	Toilets in store
295,230	Total flushes of 9 toilets
7.77L	average water used per flush
2,295	m3 total water used
£3.53	Price per cubic metre
£8,101.55	Cost to run store toilets p.a.
£6,523.32	Saving p.a.
1,830,428	L total water saved on 9 toilets

**Note:** Some weeks flush counter data is incomplete when flush counter battery flat. Data capture resumes the following week BUT total flushes for year will be LESS than actual

Average flush for both normal monitored WCs shown as metered water use divided by number of flushes between good weeks. Good weeks averages then averaged together

Gents 2 Lowest average 5.24L Flushed 394 times between 8th- 13th Jan 2014.  
Highest Average 29.75L Flushed 440 times between 3rd - 10th Jan 2014. Note that the flush valve in the cistern was leaking this week.  
**Average of Averages 8.06L**

Ladies 2 Lowest Average 6.05L Flushed 839 times between 17th - 24th March 2014  
Highest Average 9.39L Flushed 140 times between 9th - 11th October 2013  
**Average of Averages 7.49L**

**Combined average of averages 7.77L 15.55**

**Extrapolated number of flushes**

<b>Gents 2</b>	77,930L used between 09.10.13 - 10.02.14	<b>Ladies 2</b>	164,842L used between 09.10.13 - 21.04.14
	8.06L average flush volume		7.49L average flush volume
	9,668 flushes this period		22,018 flushes this period
	18 weeks in period		28 weeks in period
	537 flushes per week		786 flushes per week
	77 flushes per day		112 flushes per day
	28,005 flushes per year		41,003 flushes per year

Research

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## Collaborative research



**Imperial College London - £2.5M EPSRC 4-year project to investigate new approaches for construction projects**

Research

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## Human Factor Studies



Research

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## Human Factor Studies



Research

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## Human Factor Studies



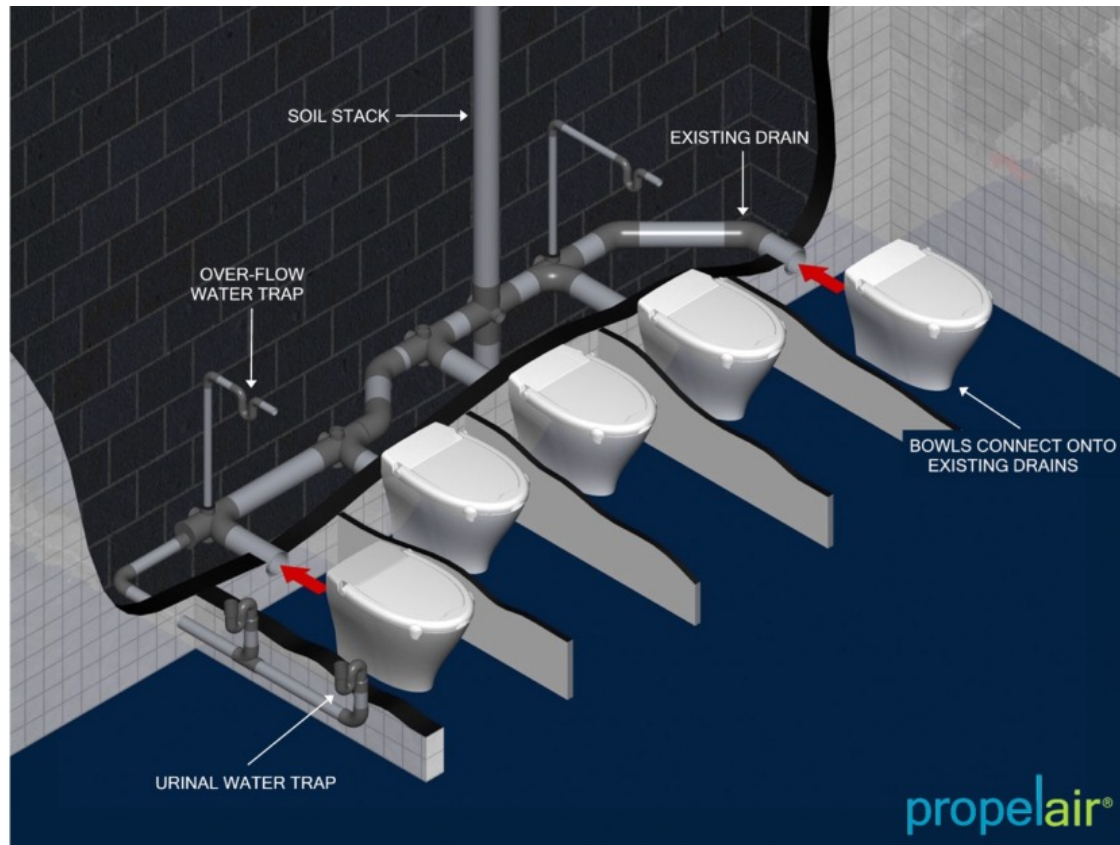
## Building trials at WRc



**87% water saved**

**84% energy saved**

## Building trials at WRc



Can retrofit onto existing drains

## User Studies

### **Results from a WRc user questionnaire**

The purpose of the questionnaire was to gain information for design improvements. However, user acceptance of the existing design was good, with 93% of respondents rating the flushing performance as good, and 78% classifying the cleaning performance as good.

## Drainage function

Now use twice as much water as 1930



Wave



Dam

Drains will work on less water (as they did in 1930)

## Drainage function

### EU Ecolabel Criteria for Flushing Toilets

#### 4.9.2 Impacts of low-flush products on the drainage system/sewage network

During the stakeholders discussion, the question of the impact of water-saving products in general and low-flush toilets in particular on the drainage system of the building and further on the sewage network was raised many times. Low-flush toilets were often blamed by industry for blockage problems and rising up costs of wastewater treatment. However, these types of statement have never been supported by any solid proof. Low-flush toilets are already implemented in some parts of Europe and, where installed, do not seem to cause specific problems to the functioning of the sewage. In that perspective, there is no evidence that the proposed Ecolabelled flushing toilets and urinals would cause a problem with sewers.

**Aurélien Genty**  
May 2013

# Drainage Function

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Peacock Theatre, Kingsway, London

# Drainage Function

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Royal Pavilion Gardens, Brighton

# Drainage Function

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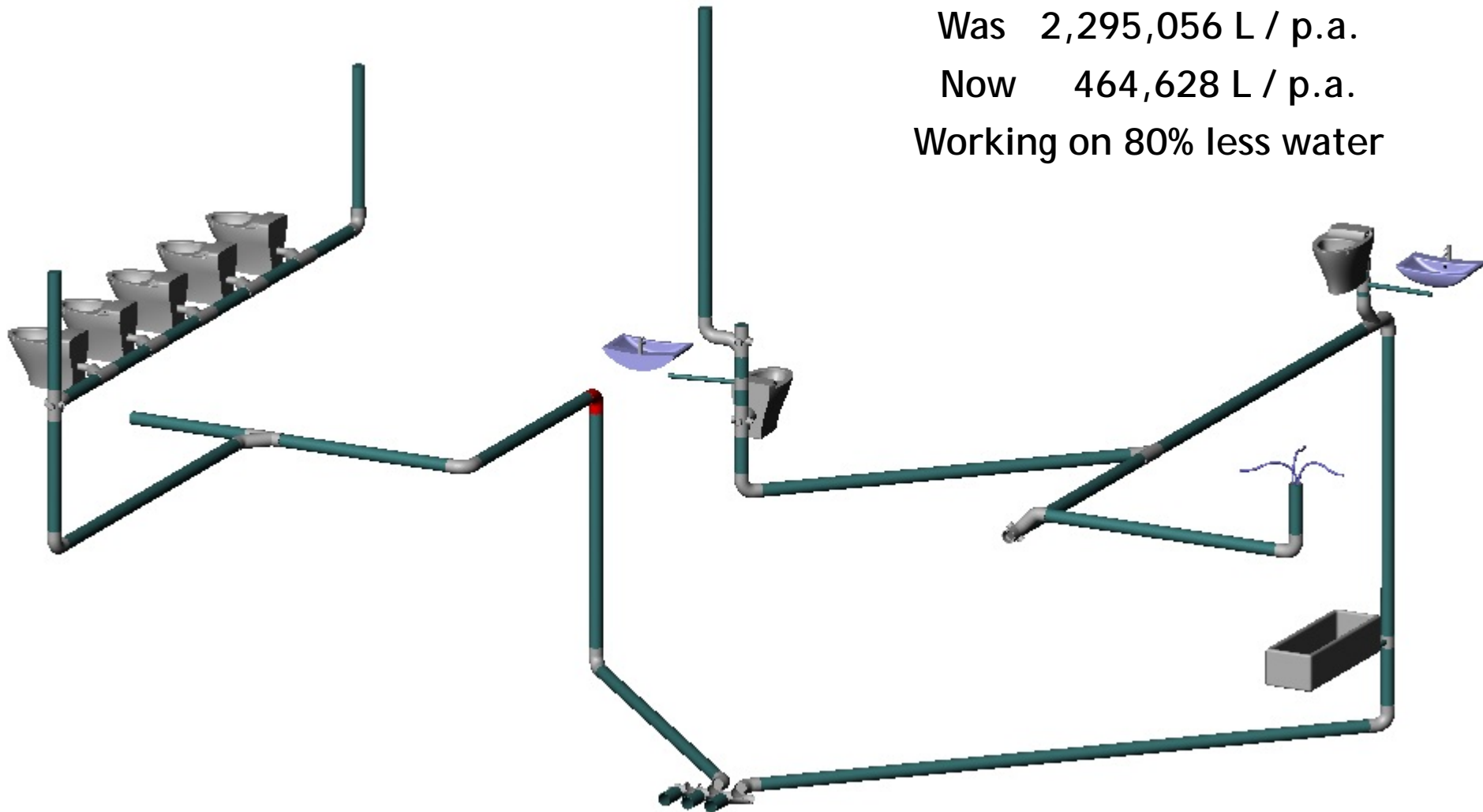


McDonalds Canterbury

# Drainage Function

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Was 2,295,056 L / p.a.  
Now 464,628 L / p.a.  
Working on 80% less water



# Drainage Function



## Existing problems

- Fix
- Maintain
- Educate
- If none work...

# Drainage Function

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## Solution 1

Flush drains with tonnes of water (what we do today).

# Drainage Function



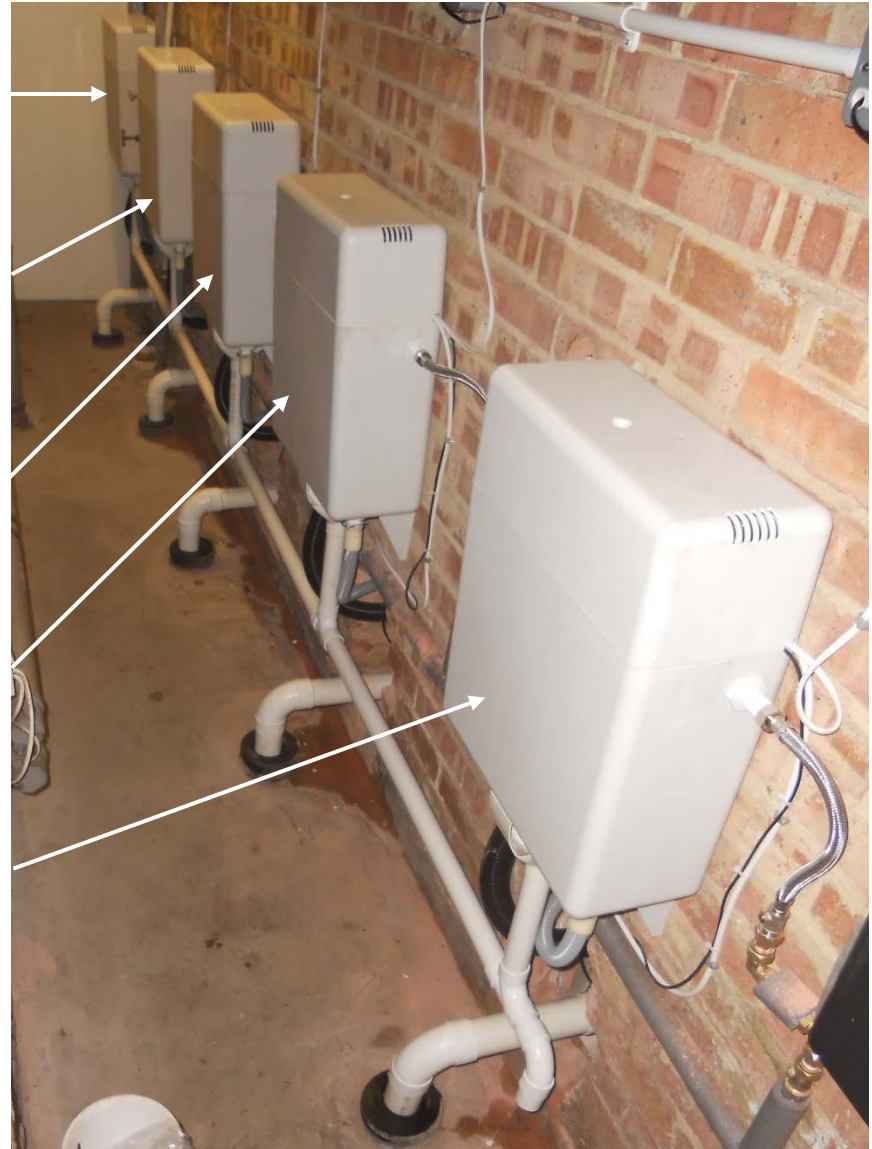
<6 - Litre

1.5 - Litre

1.5 - Litre

1.5 - Litre

1.5 - Litre



**Solution 2**  
**Adjustable flush volume**

# Drainage Function

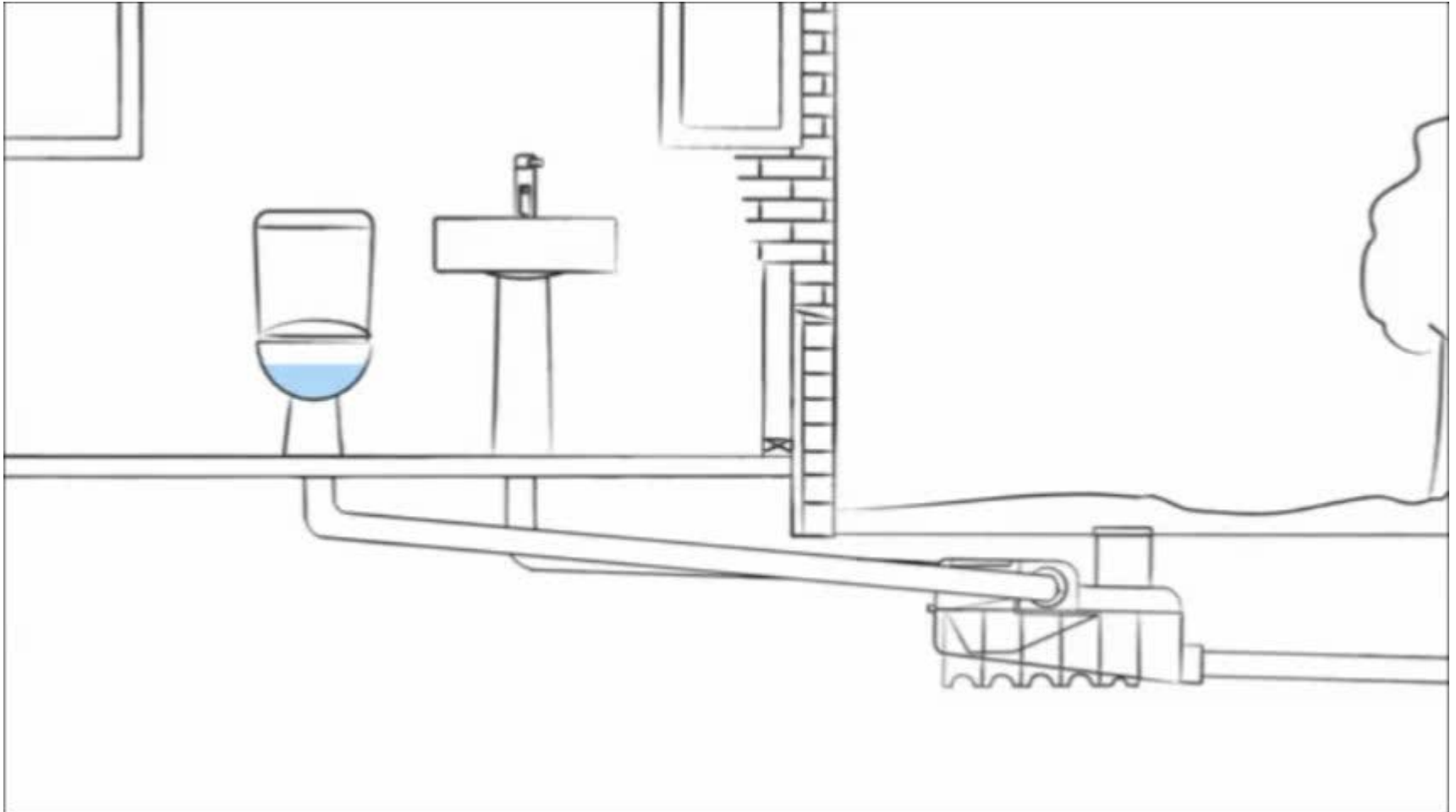


9 - Litre

**Solution 3**  
**Dowsing unit**

# Drainage Function

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Solution 3  
Dowsing unit

# Drainage Function



13 - Litres  
Variable frequency

Solution 4  
Cleansing Flush



## 1.5 Litre flush toilet



Thank You.

Garry Moore

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