



# PaT

## Pump as Turbine



 #WATEFCON 2018

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KSB Bombas e Válvulas

Nuno Aleixo

Water Efficiency Conference  
5-7 September 2018  
University of Aveiro, Portugal

**wat****f**  
Water Efficiency Network

#WATEFCON 2018

# PaT - Application

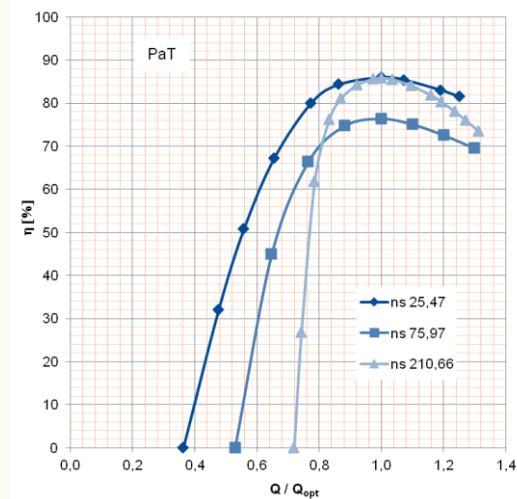




# PaT vs Turbine

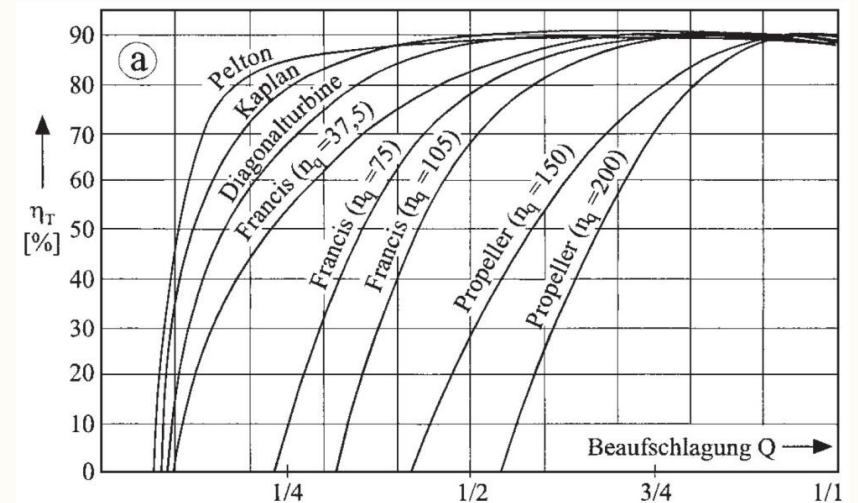
## Advantage PaT over turbine

- Standardised product
- Short delivery
- Low-priced
- Can be used as pump as well with high efficiency

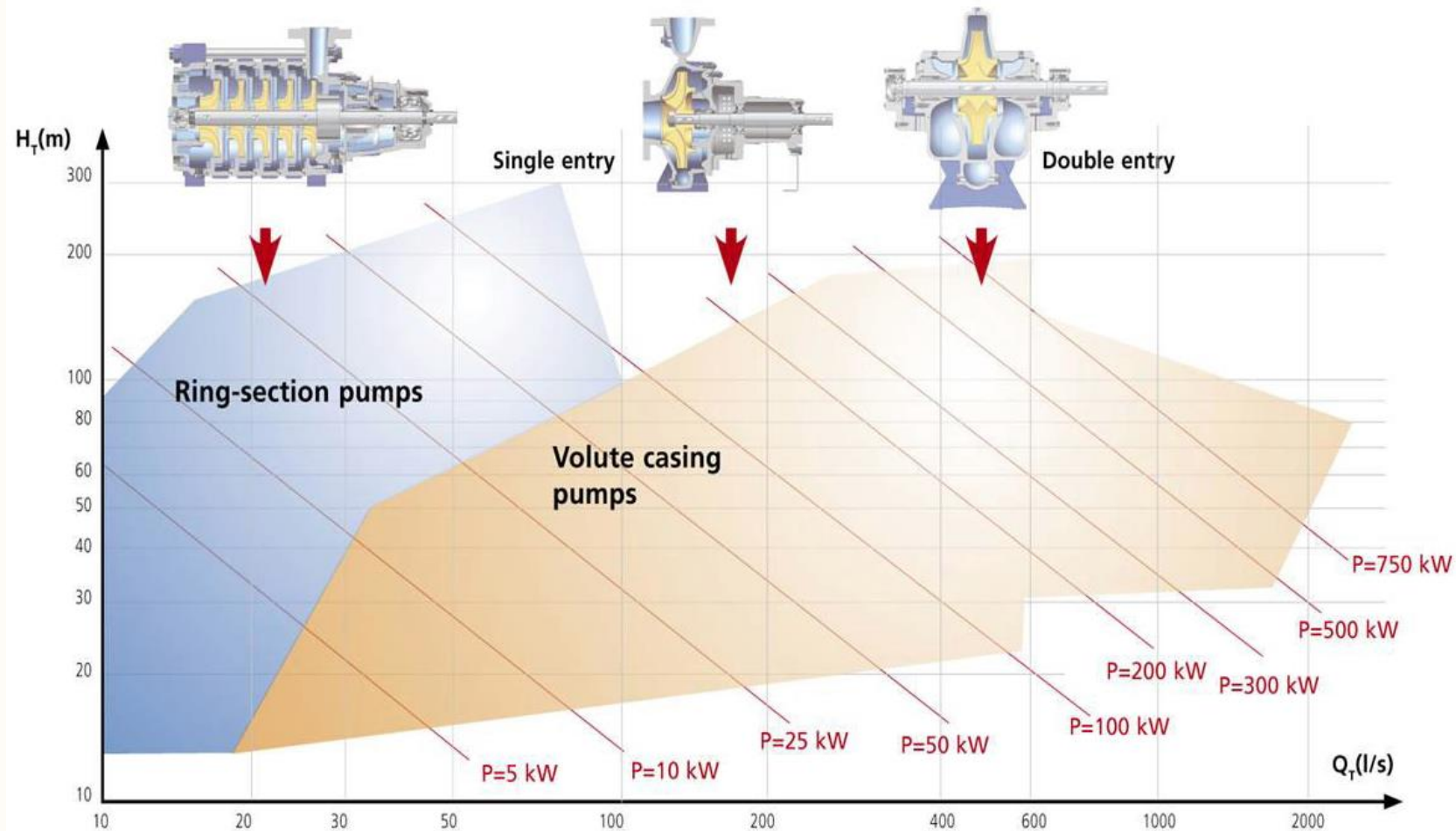


## Advantage turbine over PaT

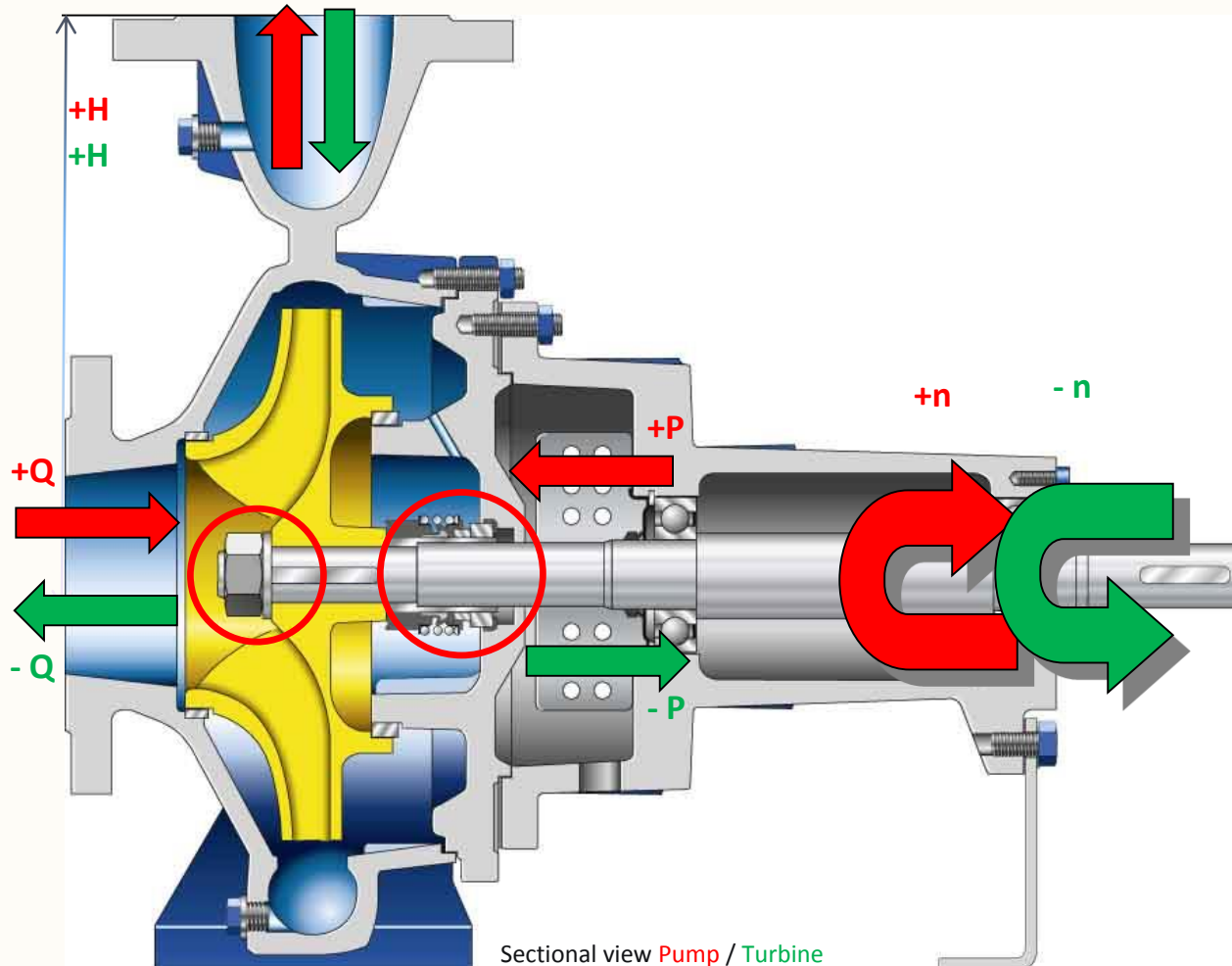
- Wide range of control
- Accurate design
- Higher efficiency



# PaT - Operating Range



# PaT / Pump: Operation



**Pump** ↔ **Turbine**

Please note:

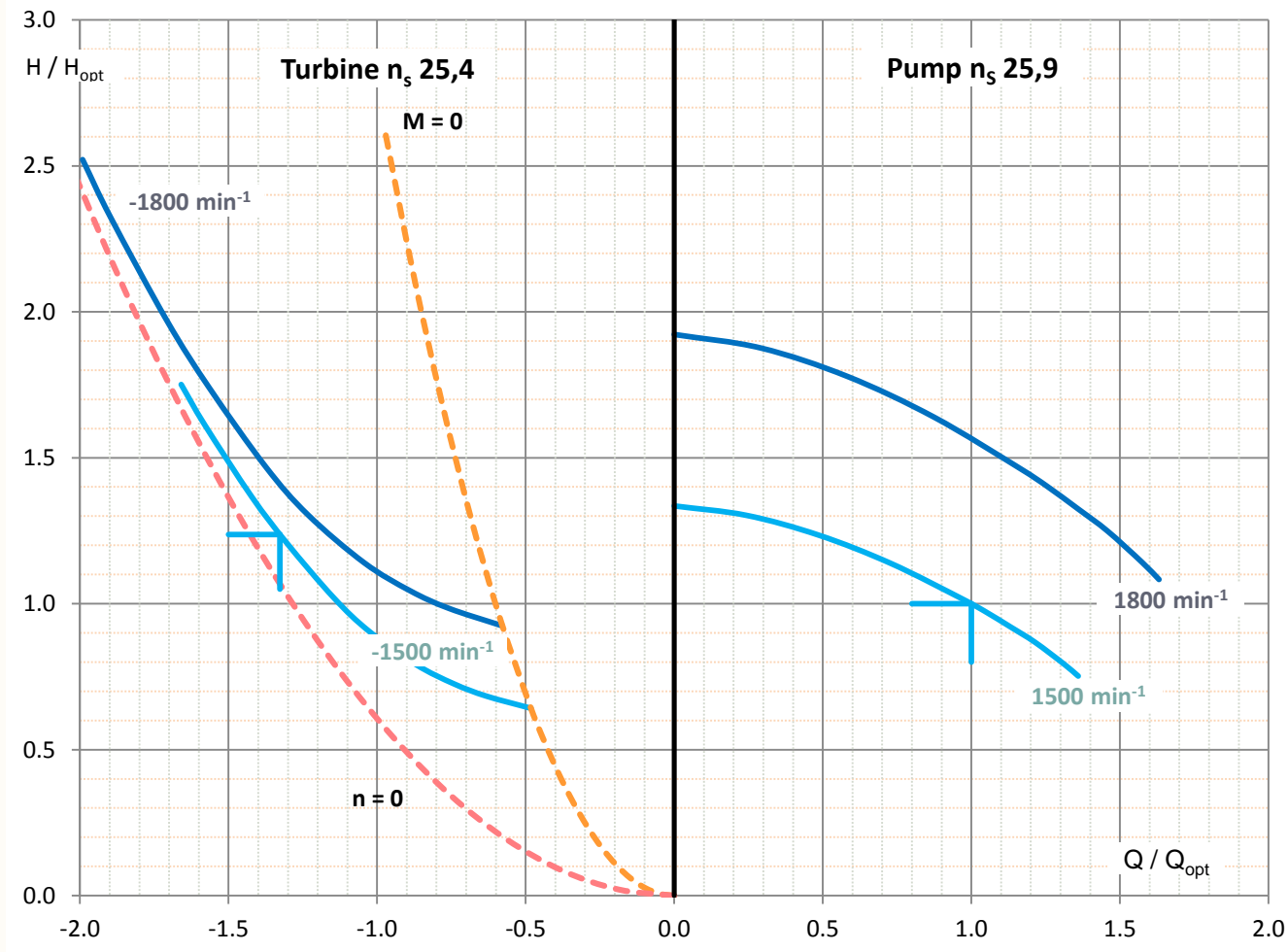
- Mechanical seals to be independent on sense of rotation
- Impeller nut retention

$$P_{Ppe} = \frac{Q * H}{const. * \eta_{Ppe}}$$

$$P_{Turb} = \frac{Q * H * \eta_{Turb}}{const.}$$



# PaT / Pump: Operation



$$P_{Ppe} = \frac{Q * H}{\text{const.} * \eta_{Ppe}}$$

$$P_{Turb} = \frac{Q * H * \eta_{Turb}}{\text{const.}}$$

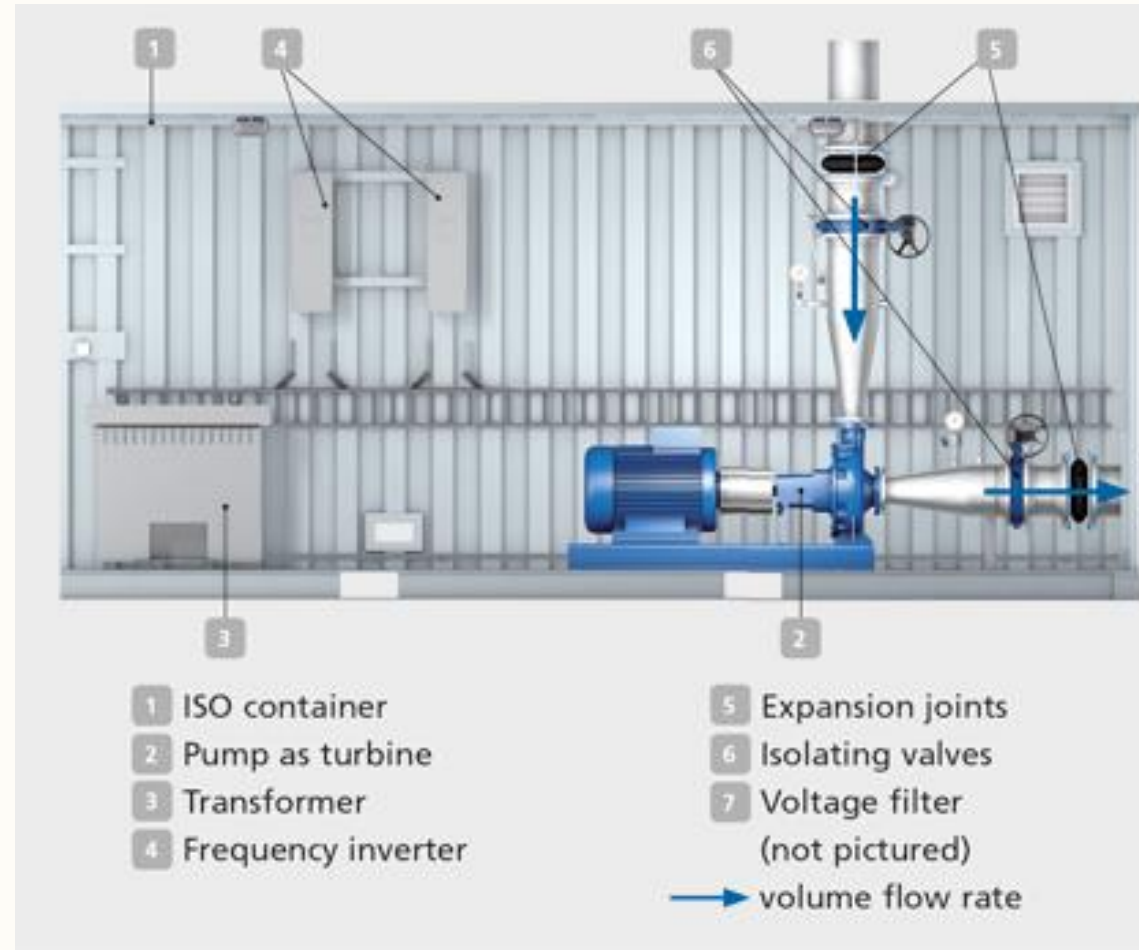
# PaT – KSB Power House



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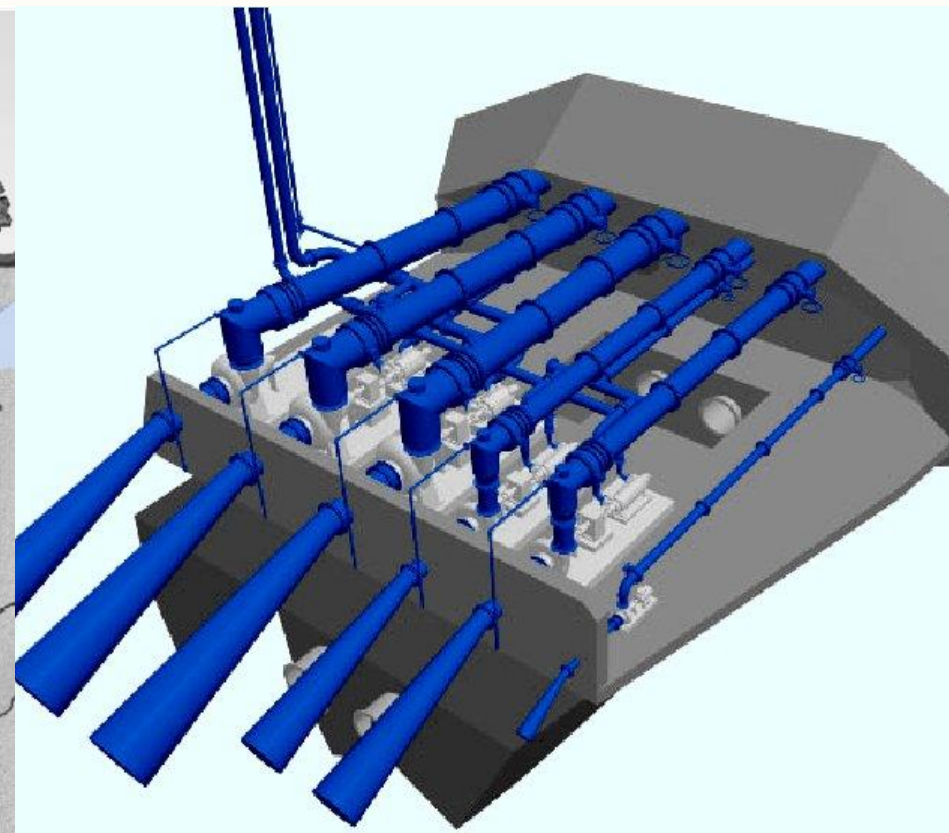
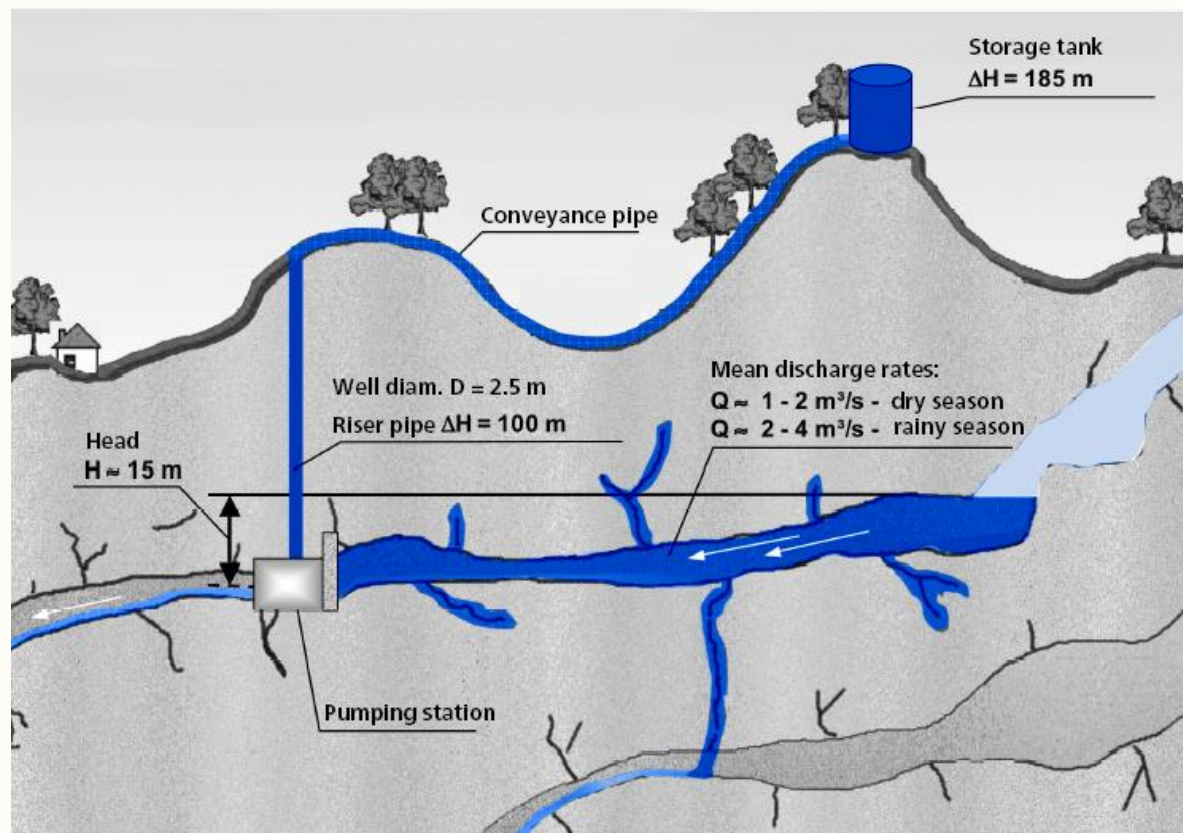


# PaT – KSB Power House

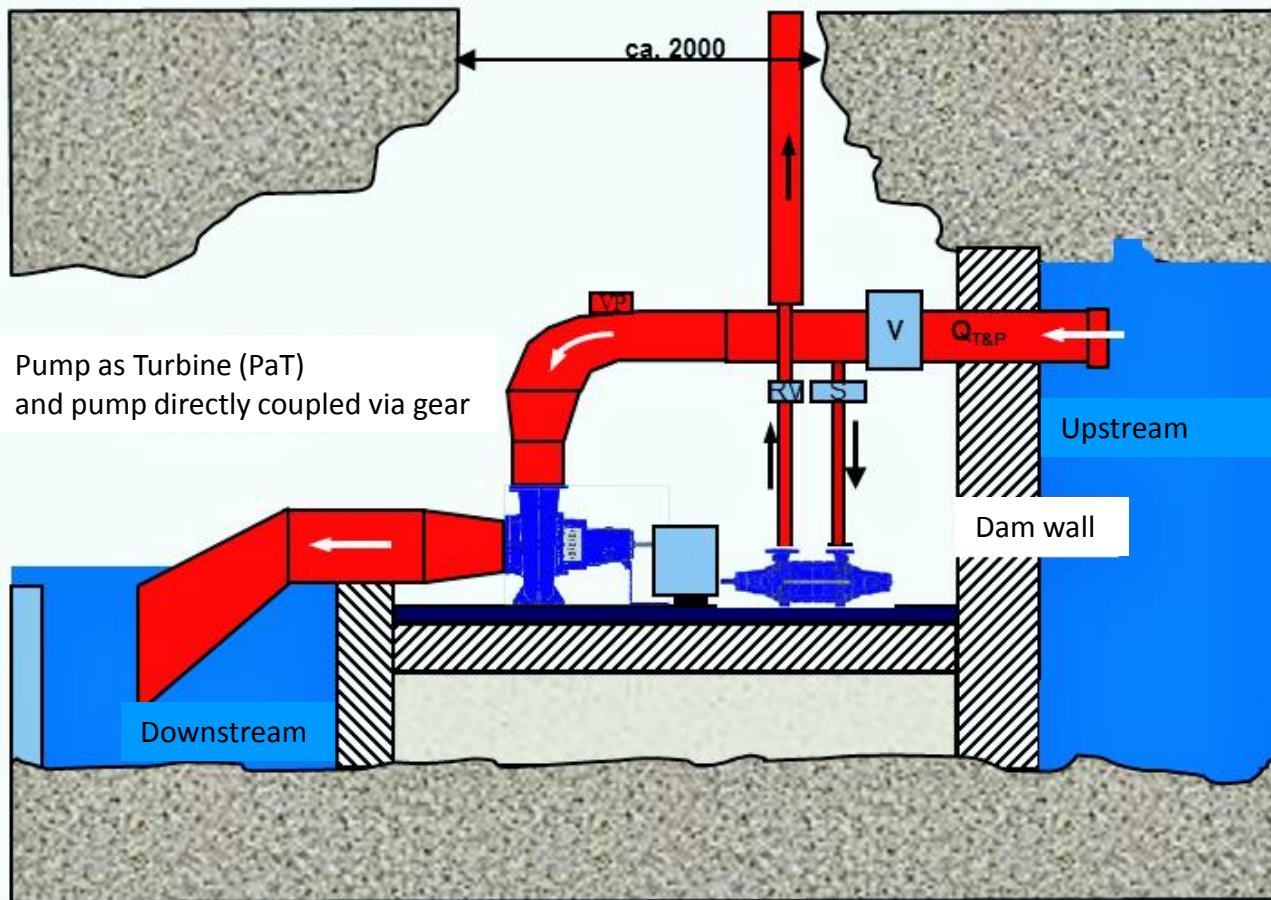




# PaT for water pumping



# PaT – for water pumping



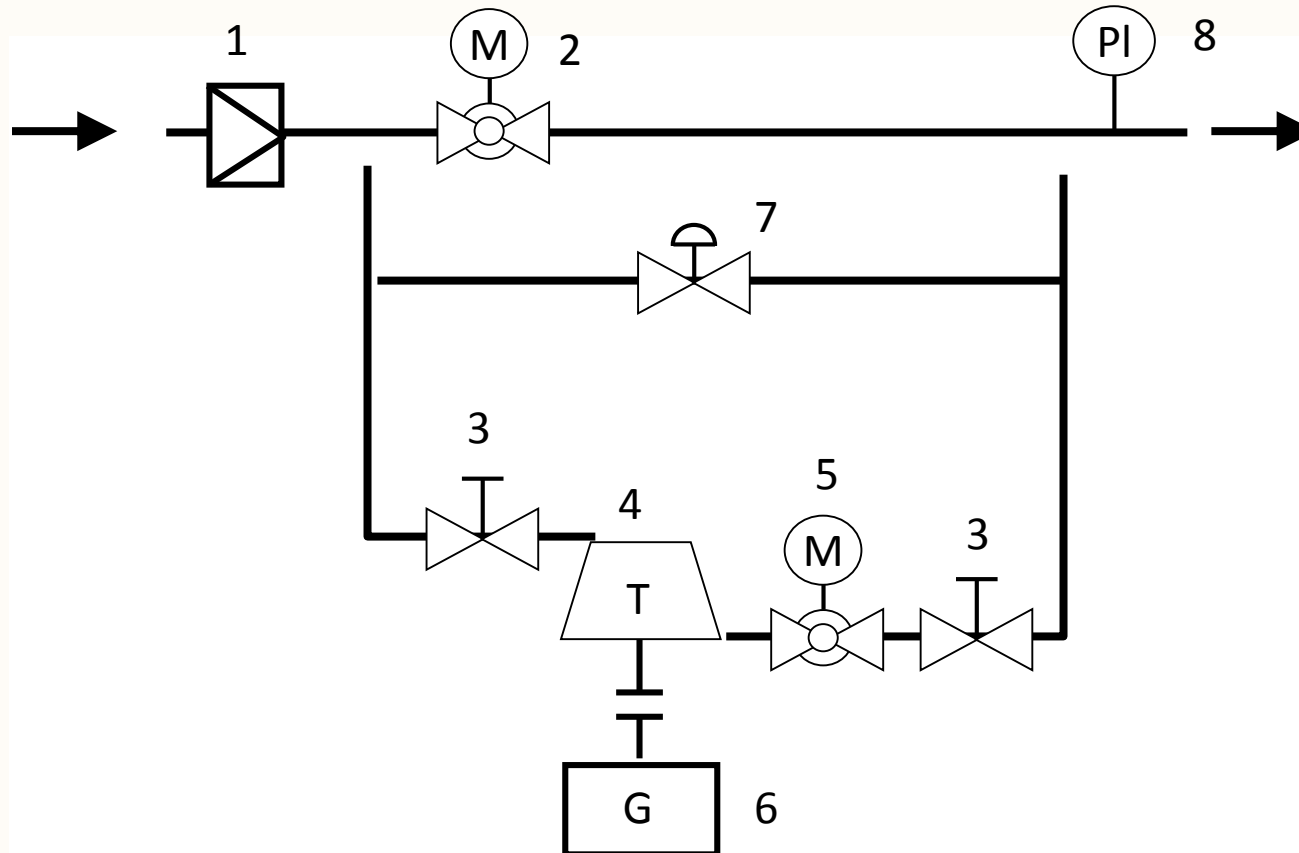
Pump as Turbine (PaT)  
and pump directly coupled via gear

## Pump – gear box – PaT

- PaT: **Eta R 300-340**  
 $Q = 370 \text{ l/s}$ ;  $H = 15 \text{ m}$ ;  $\eta = 81\%$
- Pump: **Multitec 65/9-6.1**  
 $Q = 16 \text{ l/s}$ ;  $H = 190 \text{ m}$ ;  $\eta = 74\%$



# PaT – Simplified Scheme Bypass



## Application of PaT

### Scheme with bypass

- (1) Flow measurement
- (2) Control valve
- (3) Isolation valve
- (4) Pump as Turbine
- (5) Start / Stop / Control valve
- (6) Generator
- (7) Bypass, rapidly opening valve
- (8) Pressure measurement

# PaT – Pump as Turbine

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Thank You